$\frac{1}{100}$

Formed by sequentially pouring three separate puddles of molten glass of varying opacity and colour over a horizontal plane. Each layer responds to the indeterminate shape of the previous pour to create a layered whole. Two of these pieces are then attached to house an internal light source.

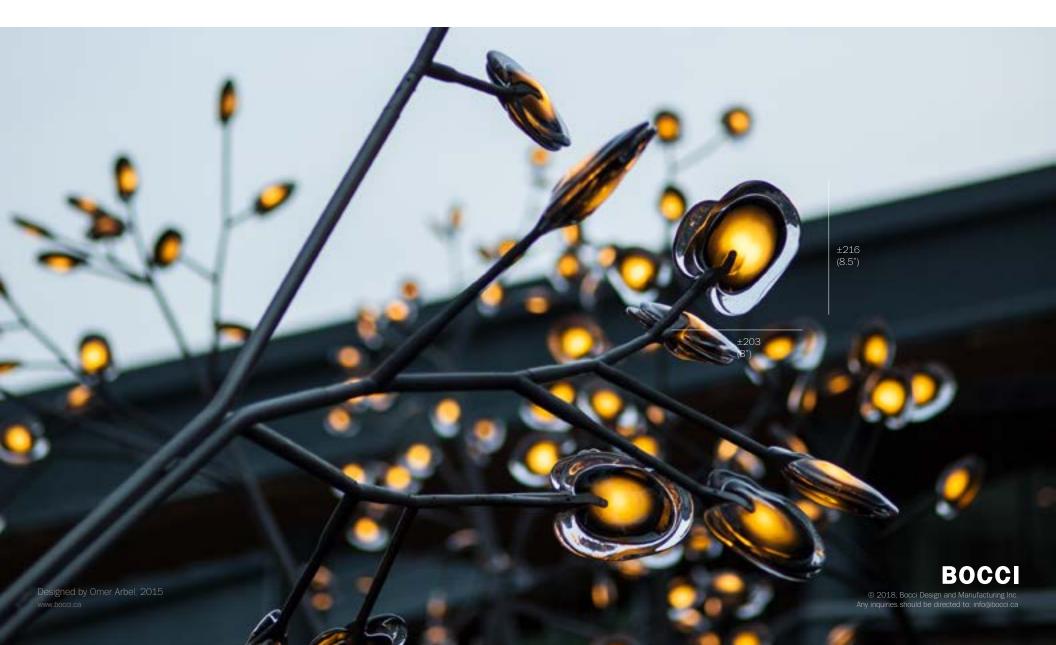


Lamping 1.8w LED Material

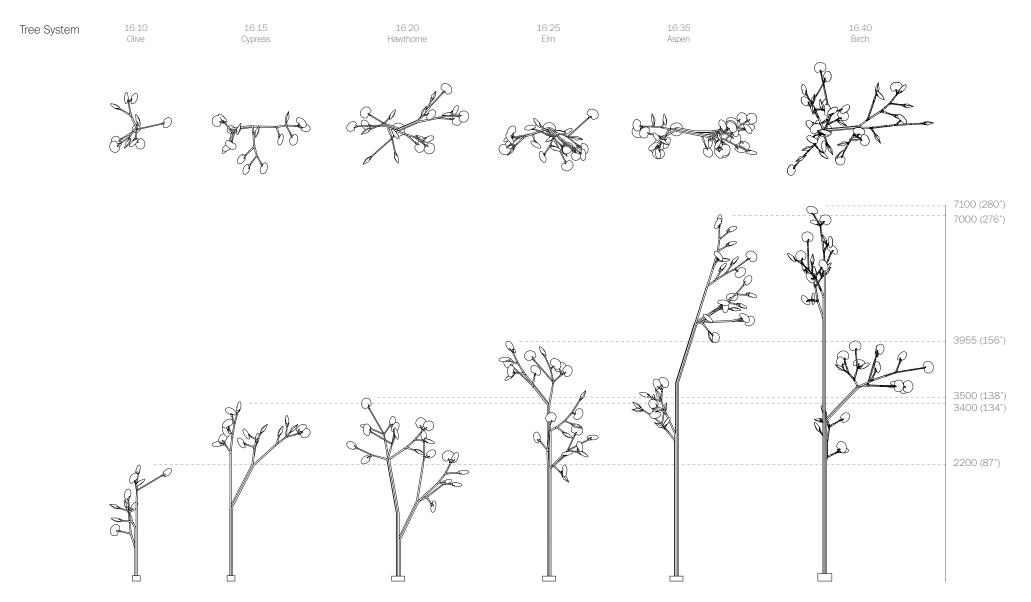
Paten

poured glass, electrical components, bead blasted stainless steel armature components

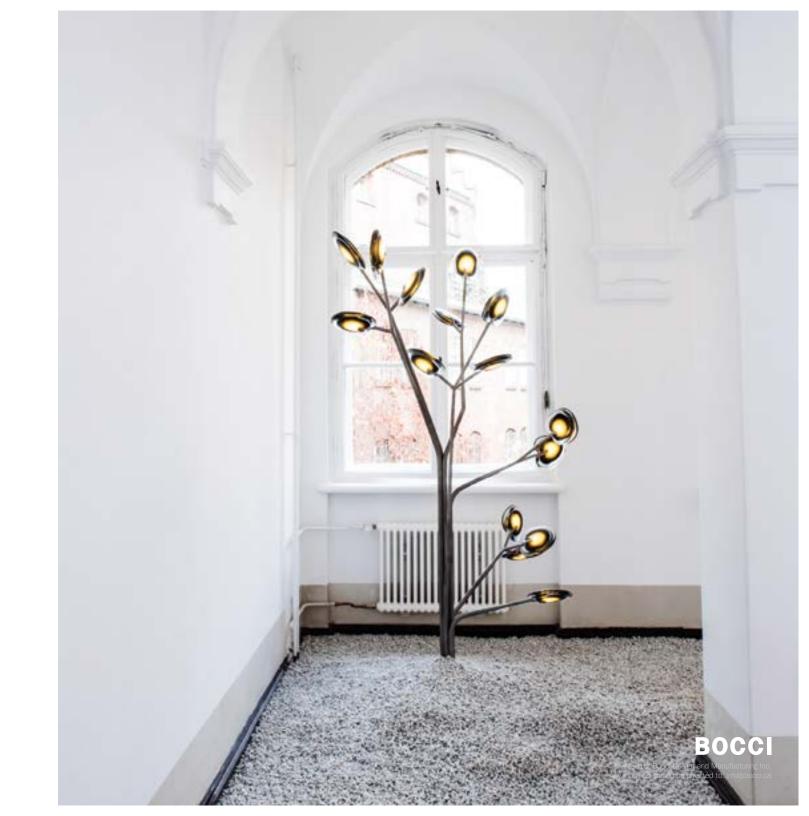
US patent # D754,911 EU patent #002672774 - 0001 to 0012



16 tree



 $1_{\text{tree}}6$



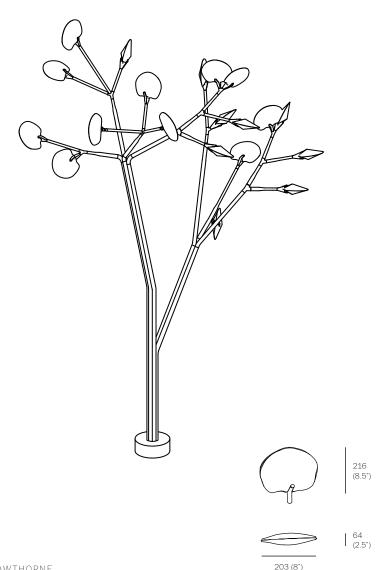
Designed by Omer Arbel, 2015 www.bocci.ca $\frac{1}{100}$

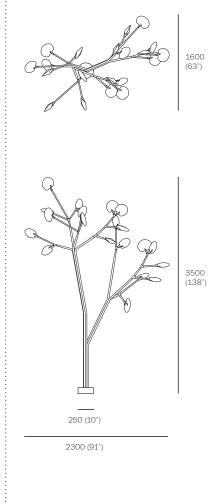


Designed by Omer Arbel, 2015 www.bocci.ca



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PENDANTS:	twenty
MOUNTING:	250mm (10") diameter base plate
LAMPING:	1.5w LED (30w total draw)
DIMMING	not dimmable
MATERIALS:	poured glass, electrical components, bead blasted stainless steel armature components
WEIGHT:	approximately 151kg (333lb)
RANSFORMERS:	remote

DESCRIPTION

The 16.20 is a tree-like 16 installation using twenty pendants and a modular stainless steel armature system mounted to a seven tube stainless steel 'hawthorne' base. These trees are designed to be grouped into forest-like assemblies of a variety of different sizes and types, but are strong compositional elements on their own. Installation of these trees is complex and Bocci recommends a structural consultant to assess the viability of the system in the context in which it is to be installed. Installation requires anchoring into either an existing structural slab or a newly built foundation to meet the specifications of the design drawings, including appropriate drainage if exposed to water and remotely mounted LED drivers.

16 is formed by sequentially pouring three separate layers of coloured, molten glass – in varying opacities – on a horizontal plane. Each layer responds to the indeterminate shape of the previous pour to create a uniquely layered whole. Two of these pieces are then attached and illuminated with an internal LED lamp. The finished 16 is visually complex: each separate colour layer is visible through the other layers, with light reflecting along the edges.

All trees are rated for outdoor (or indoor) use based on structural analysis for moderately sheltered locations near seawater with minimal snow loads. Any other application restraints may need further engineering.

NOTES

+ Purchase replacement lamps online at www.bocci.ca/lamps

- + Available in a wet location configuration.
- + Transformers must be mounted remotely in an easily accessible and hidden location for ease of long-term maintenance.

US patent # D754,911 EU patent #002672774 - 0001 to 0012

Made in Vancouver, Canada

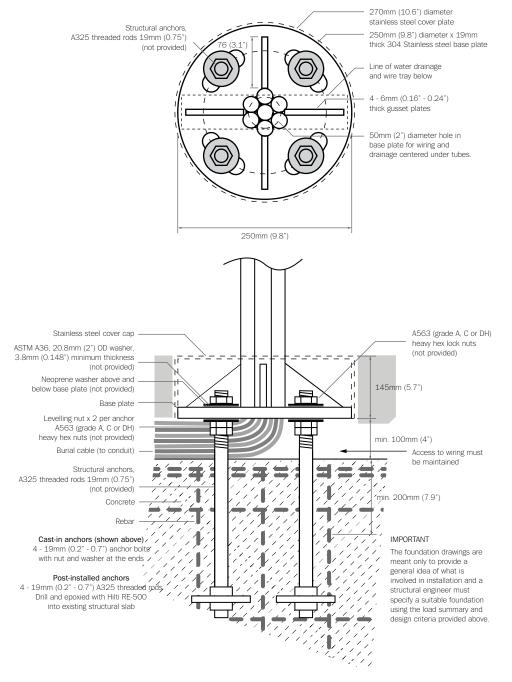
Vancouver sales@bocci.ca approx 151kg (333lb) www.bocci.ca

Berlin europe@bocci.ca www.bocci.ca

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PENDANTS:	DL: 23N (5.3lbs)
MAX UNFACTORED WIND SPEED:	21 m/s
MAX UNFACTORED SNOW / ICE LOAD:	6 N /pendant
UNFACTORED SEISMIC LOAD:	815N HORZONTAL @ 2500mm ABOVE BASE CONNECTION
FACTORED DESIGN LOAD FOR BASE CONNECTION:	Mf: 6 kN*m Vf: 1 kN

LOAD SUMMARY & DESIGN CRITERIA

Installation of these trees is complex and Bocci recommends a structural consultant to assess the viability of the system in the context in which it is to be installed. Installation requires anchoring into either an existing structural slab or a newly built foundation to meet the specifications of the design drawings, including appropriate drainage if exposed to water and remotely mounted LED drivers.

Anchoring of these trees is critical and it is imperative that the assembly drawings are followed. The foundation and fixing of anchors to the foundation are the responsibility of the client. Drawings are provided only to give a general idea of what is involved in installation for early phase design development. The trees are designed for the load assumptions above and should not be installed in a location where any of those design forces will be surpassed. Neglecting the design forces may lead to failure of the structure. The design of a suitable foundation is to be provided by a structural engineer.

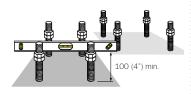
The modular trees will deflect under wind loading. All modular tree components should be kept at least 600mm (23.6") away from any other object to allow space for the tree to deflect without causing damage to other objects.

For our purposes, and due to specific site constraints that will guide the preparation of the site, the installation instructions begin with the anchors already installed.

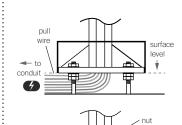
HAWTHORNE

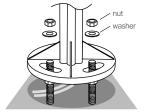
Design by Omer Arbel PRODUCT INSTALLATION INSTRUCTIONS

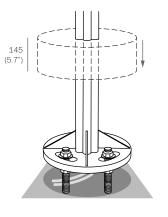


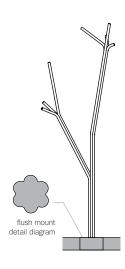


washer









1

With the anchors in place, spin two of the provided nuts followed by a washer onto each anchor. Ensuring a minimum of 100mm (4*) from top of leveling nuts to ground, use a level and level off 4 sets of nuts (hardware not provided).

2

Place washer on each anchor.

Lift off the cover.

Using heavy equipment (if necessary), lower the tree base onto the anchor keeping the pull wire free for the following steps. Repeat this step for all nearby trees. Orient the tree base in the direction you want the branches to go.

3

Once all tree bases are in place, put another washer on each anchor followed by a nut and tighten the nuts until snug.

Note: Make sure that the area under the base is kept clear and the pull wire does not get damaged during install.

Do not in-fill this area under the base. Wires must be kept free, even after final install.



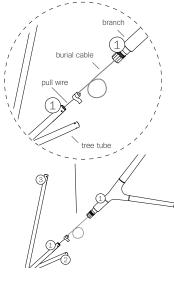
Once all wiring connections are complete, and the nuts are snug-tight, slide the cover cap down over the plate until it rests on either the gussets or the ground.

Note: Bocci recommends installing the finish floor height higher than the cover cap with a small reveal around the tree base or alternately installing flush with the cover plate.

Depending on the final installation aesthetic, you may want to finish the floor at this point if the finished floor can support a lift or scaffold for installation of the pendants. If not, complete steps 6-8 before finishing the mount detail. You should now have an upright tree base ready for composition of the pendants according to the specification sheet.

5





9

7

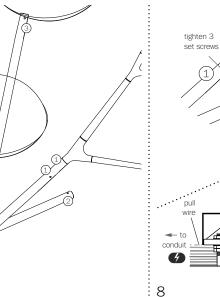
pendants or trees.

6

Matching the branch number with the tree tube number, secure the burial cable of each branch to the end of the pull wire with tape or other temporary means.

Ensure burial cable still fits freely through the tree tube.

Note: Test each branch to ensure all LEDs light before attaching to tree.



Orient branches as desired, ensuring there

is no interference with adjacent branches,

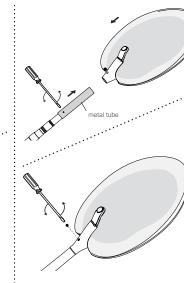
Tighten set screws to secure the branch.

Once all branches are installed, feed pull wires through pre-laid conduit to the driver (power supply) location.

surface level

9

screw (provided).



Remove the metal tube at the end of each

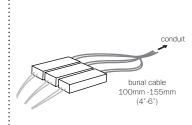
Slide the pendant onto the branch, orient

Note: If the fixture sags or seems unbalanced

you may be overloading the base. Remove pendants, or shorten cantilever as required.

as desired, and secure using an M3 set

branch by unscrewing the set screw.



Connect burial cables to drivers (power supplies), ensuring to leave 100-155mm (4-6") of loose excess burial cable.

Clean fingerprints from pendants.

Turn fixture on.

10

For additional assistance. please contact Bocci

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US patent # D754,911 EU patent # 002672774-0001 to 0002

Made in Vancouver, Canada

HAWTHORNE 16.2Design by Omer Arbel PRODUCT INSTALLATION INSTRUCTIONS



120/240V LED Driver - 40W input connect: blue (nutral) brown (line) output connect: red + 12V from fixture black - 12V from fixture MW-LPF-40-12 PRIMARY: AC 100 - 240V, 800mA, 50/60Hz AC 277V, 320mA, 50/60Hz SECONDARY: Max. 12V DC (40w max.) LAMPING: 16.10 Olive 16.15 Cypress 16.20 Hawthorne 16.25 Elm 73.10 Olive 73.15 Cypress

DIMMING:Non-dimmableNOTES:IP67 rating (suitable for wet locations)
Short Circuit Protection
Constant voltage
Class 2 power unit
For LED lamps onlyDIMENSION:43mm (1.7") x 163mm (6.4") x 32mm (1.3")



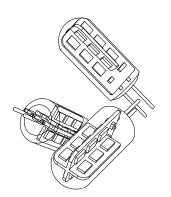
Drivers product specification



For additional assistance, please contact Bocci: Vancouver sales@bocci.ca www.bocci.ca Berlin europe@bocci.ca www.bocci.ca

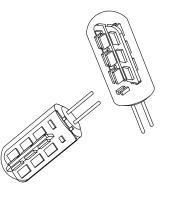
BOCCI

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LED Design by Omer Arbel PRODUCT SPECIFICATION

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	38 (1.5 ⁻)	38 (1.5 [°])	38 (1.5°)	38 (1.5 ⁻)	38 (1.5°)	38 (1.5°)						



12.5 (0.5")

WATTAGE:	1.8w
COLOUR TEMPERATURE:	2600k
CRI:	75 (100 is daylight)
LIGHT OUTPUT:	142 lumens
EFFICIENCY:	60 lm/w
LAMP LIFE:	25,000 hours

DESCRIPTION

The Bocci 1.8w LED lamping option offers a longer-life, energy efficient alternative to typical halogen or xenon lamps. This proprietary and worldwide patent pending design utilizes Bocci's standard G4 lamp holder (9.1mm/0.36" in diameter), which is designed to accept either the Bocci xenon lamp or the Bocci LED lamp. The possibility of dual usage allows the opportunity for existing chandeliers with xenon lamping to be retrofitted on site to LED along with the appropriate driver.

This unique replacement design is unlike typical embedded xenon fixtures as it eliminates the waste associated with catastrophic failures that leave no choice but to replace the entire fixture. When it comes time to relamp, the xenon heads may simply be replaced, as with conventional lamps. Bocci xenon lamp keeps the fixture out of landfills in the future, protects your investment and introduces a significant saving of energy.

NOTES

+ Purchase replacement lamps online at www.bocci.ca/lamps

Rohs (E

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